



Denise Juneau, Superintendent
Office of Public Instruction
Traffic Education Programs
PO Box 202501
Helena, MT 59620-2501

School/Dealer Vehicle Use Agreement

For 20____-20____ School Year
Including 20____ Summer Program

ATTENTION: This agreement has been developed in the interest of continued good will between school districts and dealers. It is hoped that it will assist Montana's schools and dealers in their efforts to eliminate misunderstanding relative to the use of traffic education vehicles. This agreement has been endorsed by the Montana Automobile Dealers Association, the Montana Association of Independent Insurance Agents, and the Montana Traffic Education Association. Copies of this agreement form are provided by: Office of Public Instruction, Traffic Education Programs, PO Box 202501, Helena, MT 59620-2501. Review entire document **before** completing and signing. When complete, a copy will be retained by the dealer; the second copy will be retained by the school district.

Dealer Name		School District Name	
Mailing Address		Mailing Address	
City	ZIP Code	City	ZIP Code

A. THE SCHOOL DISTRICT AGREES TO:

1. provide a traffic education program approved by the Montana Office of Public Instruction.
2. use vehicle(s) exclusively for traffic education activities. **Any other use is prohibited.**
3. acquaint the dealer with the school's traffic education program responsibilities, specifically vehicle requirements and recommendations.
4. maintain internal and external appearance of the vehicle(s) to the satisfaction of the dealer.
5. identify the traffic education vehicle(s) with appropriate markings as required by the Montana Office of Public Instruction.
6. provide exempt license plates for vehicle(s). **The use of dealer plates is prohibited.**
7. report to the dealer any damage incurred to the vehicle(s).
8. provide storage for vehicle(s) to the satisfaction of the dealer.
9. provide insurance to the satisfaction of the local school, state, and dealer as follows: _____
10. return the vehicle(s) to the dealer on the expiration of assignment and pay for repair and service necessary to return the vehicle(s) to service; this does not include normal wear of vehicle.

B. THE DEALER AGREES TO:

1. provide a vehicle(s) for use exclusively in traffic education activities.
2. provide a vehicle(s) for an uninterrupted period agreed upon by the school district and dealer. A vehicle may not be exchanged except by mutual agreement in order to prevent interruption of the school's previously scheduled traffic education program.
3. provide a vehicle equipped according to the standards of the Montana Office of Public Instruction.
4. provide normal warranty maintenance and repair not to include gas, oil, lubrication or collision damage.

C. OTHER AGREEMENTS: _____

Vehicle(s) to be returned on or before: _____
 Adequate insurance shall be provided by: _____
 Required additional equipment will be provided by: _____
 Installation and removal of equipment will be paid by: _____
 Return vehicle to dealer for periodic inspection and maintenance at intervals as required: _____

SIGNATURES: We, the undersigned, agree to all of the provisions written into this agreement.

Dealer Official Signature	Date	Telephone
School Official Signature	Date	Telephone